

The technical drawing consists of two views of a mechanical component:

- Front View (Left):** A circular view showing concentric circles. The outermost circle has a diameter of $\varnothing 1.000$ and is labeled "KNURLED". The next ring inward has a thread specification of "5/8-18 UNF". The innermost hole has a diameter of $\varnothing .375$. Section line "A-A" passes through the center.
- Section View (Right):** Labeled "SECTION A-A", it shows a cross-section of the part. Key features include:
 - A central hole with a diameter of $\varnothing .250$ THRU.
 - An overall width of 2.125 .
 - A top fillet with radius $R.015$ and a chamfer with radius $R.032$.
 - A shoulder diameter of $\varnothing .545$ and a base diameter of $\varnothing .385$.
 - A depth of 2.00 for the main body.
 - Internal dimensions: $.188$, $.390$, $.190$, $.980$, and $.500$.
 - A 78° angle on the bottom right.
 - Bottom diameters of $\varnothing .375$ and $\varnothing .429$.

NOTES

1. USE A TAG ON HOSE FOR P/N.

UNDER REVIEW

URF 19-1075 19.10.29 (VM)

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	DRAIN TOOL	6061 RND. BAR	Ø1 x 2-1/8
			-3	1	O-RING	VITON	Ø.549 I.D. x Ø.103 WIDTH #V75-113
			-7	1	HOSE	VINYL	Ø1/2 O.D. x 3/8 I.D. x 6 ft. KURI TEC P/N K010-0608
			-7	1	CRIMP HOSE CLAMP	S.S.	Ø3/8 DIXON VALVE P/N 1315
ASSY							

TITLE		
DRAIN TOOL; MAIN TRANSMISSION		
DWG NO.	RBT18650-103	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED
FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT
		FINISH SPEC
		RED ANODIZE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
		FIRE SCOUT
		SCHWEIZER 330
SCALE	NTS	DATE 4-11-08
		SHEET 1 of 1

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URF 19-1075 19.10.29 (VM)

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVEE
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UNDER REVIEW

URF 19-1075 19.10.29 (VM)

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MAT.	B/O INFORMATION SPECIFICATIONS OR	Pg.	TITLE PORTABLE ELECTRIC FUEL SYSTEM PRESERVATION UNIT				
			-1	1	RND	6061	Ø8-1/4 x 3-7/8	2	DWG NO. — —				REV
									UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
									TOLERANCES ON: DECIMALS		APPROVED		
									.XXX ± .005		HEAT TREAT		
									.XX ± .01		FINISH		
									.X ± .1		SPEC		
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL		
ASSY #									SCALE	NTS	DATE	8-15-07	SHEET 1 of 3